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D4148-041

Job Sheet 203519



gloss black

Part No: D4148-041

Job Qty: 1 pcs

Part Name: Fwd Crosstube Lug Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/20/19

Job Tracking No: Gloss Black

Due Date: 12/5/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV E SHEETS 1,2 IPP Rev:A 10.06.24 new issue DD verf:EC IPP Rev:B 10.07.22 as per revB DD
verf:JLM IPP Rev:C 10.10.29 as per revC DD verf:EC IPP REV:D 11.03.02 AS PER DWG REV.D DD
VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	12/5/19	12/5/19	0.00	0.30	Small Fab - 1		DAS 58 9-89 DEC 12 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
110	QC 5	1 pcs	12/5/19	12/5/19	0.00	0.00	QC 5 - 10		DAS 40 9-89 DEC 12 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	1 pcs	12/5/19	12/5/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		

				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAS
130 QC 21 - SA	1 pcs	12/5/19	0.00 0.00	QC 21 - SA - 21	21
				QC 21 - SA - 70	0.00
				QC 21 - SA - 53	

DEC 12 2019

Part Op 100 - Small Fab
 Descriptions: 110 - QC5- Inspect part completeness to step on W/O
 120 - Identify as per dwg & Stock Location:
 130 - QC21- Final Inspection - Work Order Release

OB427

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
ST349 AN3C12A	Bolt	2 Ea (2 ea)	100-Small Fab - 1	5214683
ST344 AN4C13A	Bolt	3 Ea (3 ea)	100-Small Fab - 1	5220306
ST009 D2690-6	Lanyard	1 pcs (1 ea)	100-Small Fab - 1	5229174
ST525 D3910-1	Crosstube Lug	1 pcs (1 ea)	100-Small Fab - 1	5231277
ST525 D4091-1	Mounting Lug	1 pcs (1 ea)	100-Small Fab - 1	5236189
ST080 D4148-1	Crosstube Lug Plate, Fwd	2 pcs (2 ea)	100-Small Fab - 1	5234609
ST080 D4148-3	Stud Receiver, Lower	1 pcs (1 ea)	100-Small Fab - 1	5246035
ST080 D4148-5	Eyebolt Stud	1 pcs (1 ea)	100-Small Fab - 1	5210067
ST315 MS17984-C413	Quick Release Pin	1 pcs (1 ea)	100-Small Fab - 1	5220515
ST306 MS20615-4M18	Rivet	8 Ea (8 ea)	100-Small Fab - 1	5220286
ST305 MS21043-3	Nut	2 Ea (2 ea)	100-Small Fab - 1	5225098
ST305 MS21043-4	Nut	3 Ea (3 ea)	100-Small Fab - 1	5235186
ST266 NAS1149C0332R	Washer (AN960C10L)	4 Ea (4 ea)	100-Small Fab - 1	5225629
ST266 NAS1149C0432R	Washer (AN960C416L)	6 Ea (6 ea)	100-Small Fab - 1	5233510

5226787

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	AN3C12A	2	151	0
	AN4C13A	3	210	0
	D2690-6	1	74	0
	D3910-1 = gloss black	1	78	0
	D4091-1	1	66	0
	D4148-1	2	39	0
	D4148-3	1	37	0
	D4148-5	1	37	0
	MS17984-C413	1	29	0
	MS20615-4M18	8	213	0
	MS21043-3	2	1,134	0
	MS21043-4	3	1,713	0
	NAS1149C0332R	4	5,213	0
	NAS1149C0432R	6	2,895	0
Part Specifications				
Specifications could not be found.				

Plex 11/20/19 3:05 PM dart.lacelle.linda



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Container No: S240054



Part: D4148-041

Job No: 203519

Serial No/Batch: S240054

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/12/19